

Recommended Practices for Shipboard Flowthrough Systems

Flowthrough System Design, Maintenance & Management, and Data Stewardship



Shawn Smith

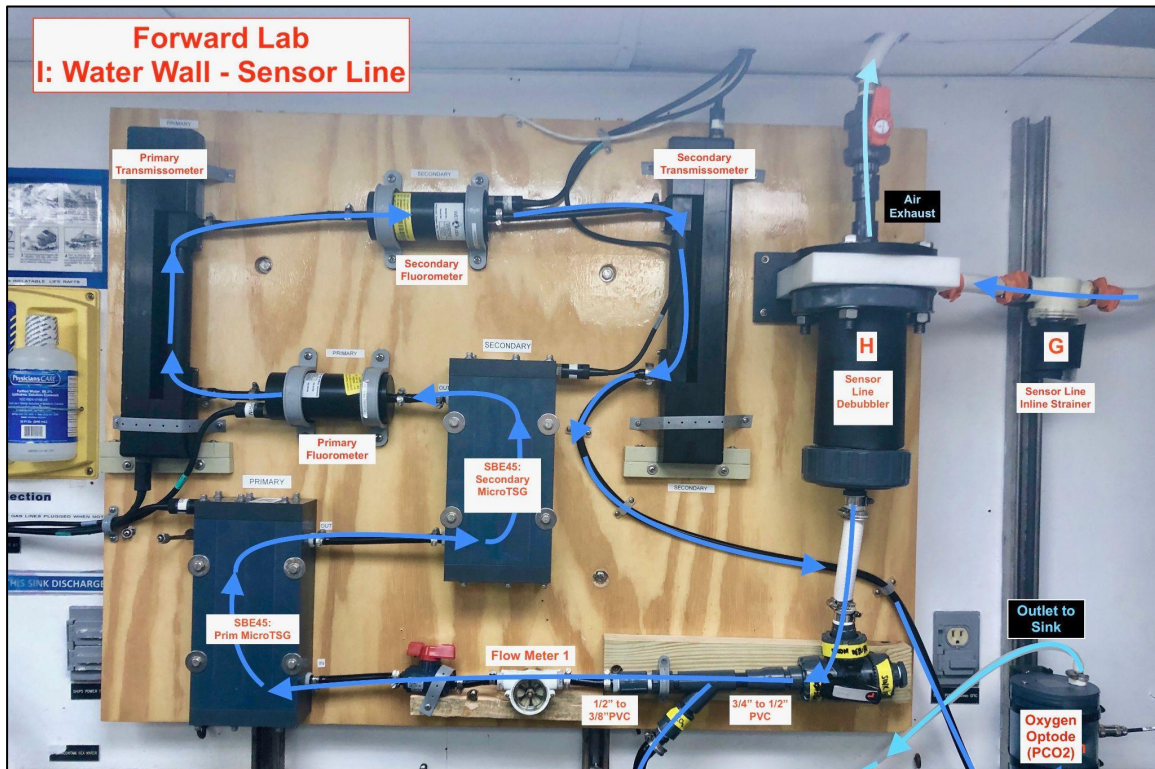
Center for Ocean-Atmosphere Prediction Studies at Florida State University
Shipboard Automated Meteorological and Oceanographic System (SAMOS)
Senior Research Associate



Katie Watkins-Brandt

NOAA, Office of Marine and Aviation Operations
Section Chief, Science Services

General Flowthrough Best Practices



Atlantic Explorer flowthrough system with flow direction marked. Photo courtesy of BIOS.

- Group inactive at the moment
 - Workload of in-service techs and group lead makes progress slow
- Primary scope
 - Focus on components of flowthrough system
 - Intakes, sea chest, pipes/tubing, pumps, flow meters, debubblers
 - Will not address specific sensors in system, but may recommend sensor placement, orientation, etc.
- Working session during RVTEC
 - Plan is to collect information on challenge areas
 - Discuss how to disseminate content while document is still in draft

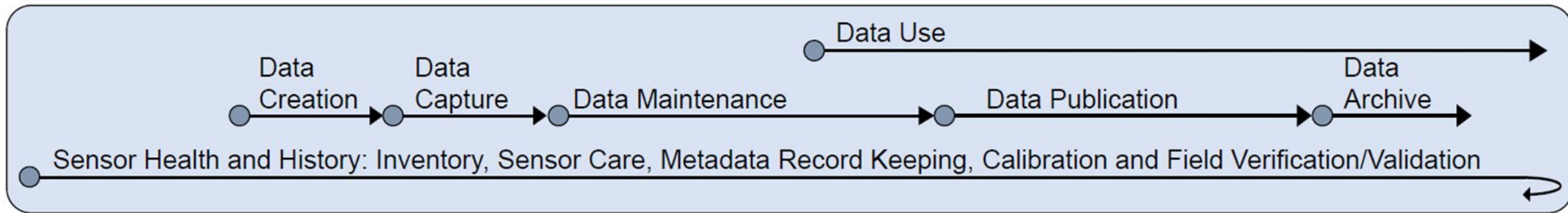
Join us, contact Shawn:
Email: srsmith@fsu.edu



Overview:

- Why should we care about flowthrough systems?
- Interactive Poll #1
- *A Crash Course* on Science Seawater System
- *A Crash Course* on Water Wall Design
- Sensors: Maintenance and Cal/Val Practices
- Interactive Poll #2
- Discussion

Importance of Metadata and Understanding the Data Lifecycle



- Data Capture: one-time event for that point in time and space
- Metadata and Sensor health and history: actively evolving and intricately tied to quality at data capture
- Maintenance and Management: Inventory, Sensor Care, and Record Keeping
- Field Calibration, Validation, and Application
- Factory Calibration

Why should we care about Underway Measurements?

Time and Space: Short Time Scales



Global Biogeochemical Cycles

RESEARCH ARTICLE
10.1029/2019GB006518

Diel Measurements of Oxygen- and Carbon-Based Ocean Metabolism Across a Trophic Gradient in the North Pacific

Fernanda Henderikx Freitas^{1,2}, Angelicque E. White^{1,2}, and Paul D. Quay³

¹Department of Oceanography, University of Hawai'i at Manoa, Honolulu, HI, USA, ²Daniel K. Inouye Center for Microbial Oceanography: Research and Education, Honolulu, HI, USA, ³School of Oceanography, University of Washington, Seattle, WA, USA

[Publication](#)

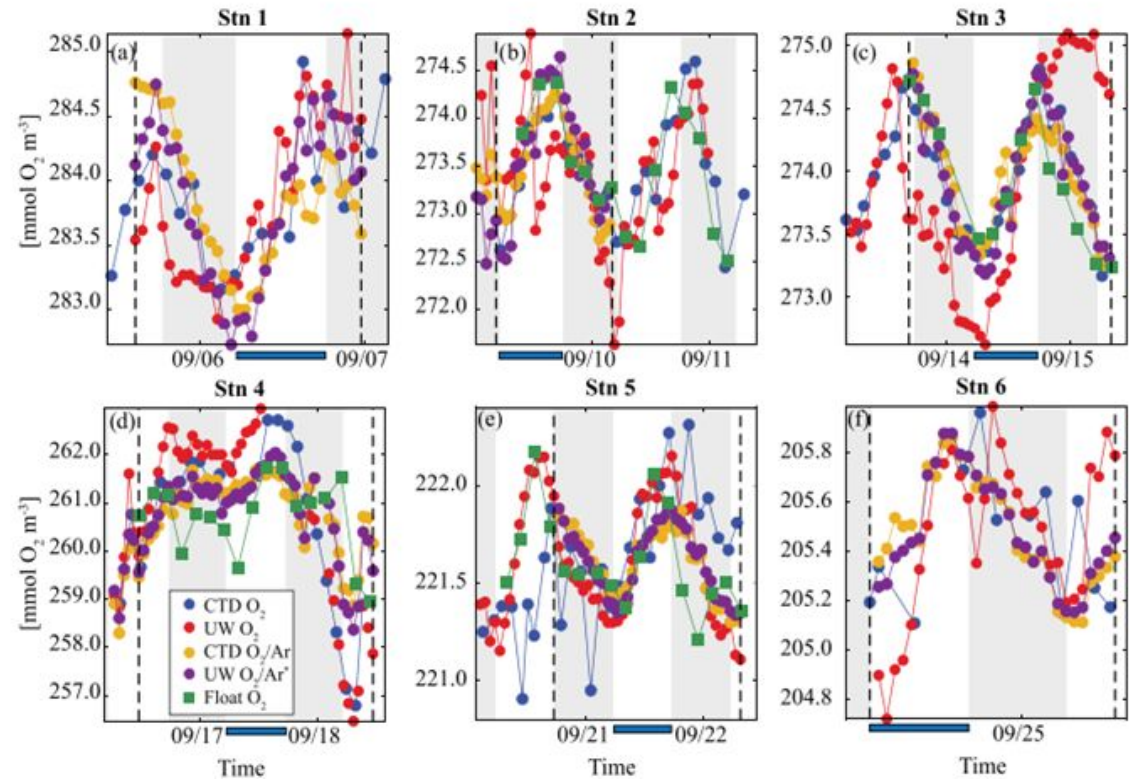
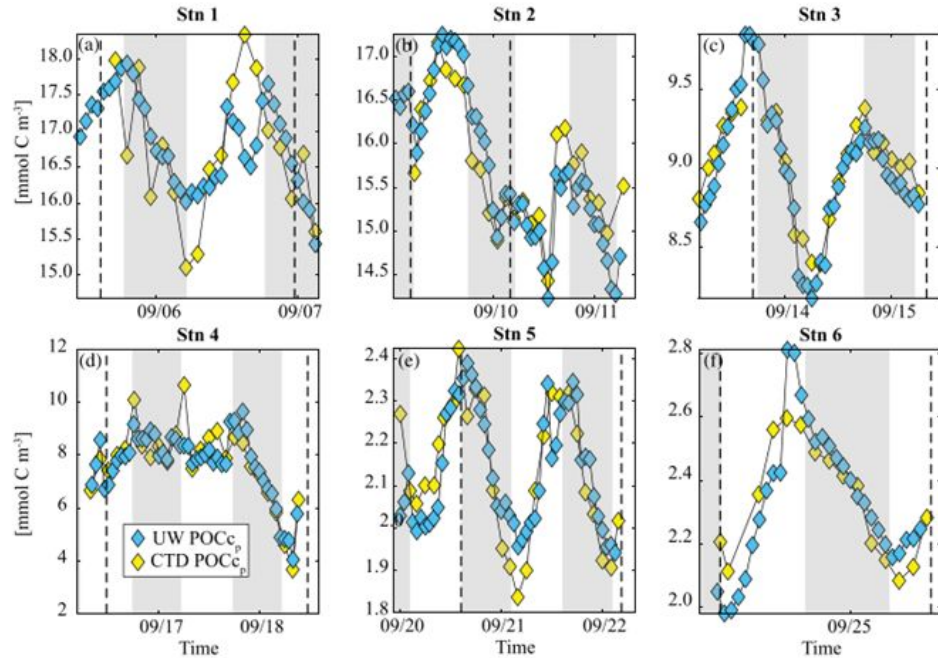
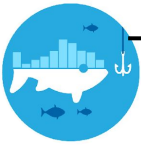


Figure 2. Time series of continuous surface O₂, O₂/Ar, O₂/Ar*, mixed layer averaged O₂ (CTD), and mixed layer float O₂ at each of the six stations. Diel O₂/Ar and O₂/Ar* changes are expressed as O₂ concentrations based on Equation 1, as described in text. Shaded gray areas denote nighttime periods. The dashed vertical lines mark the period used for calculation of production and respiration rates. Horizontal blue lines mark the 12-h ¹⁴C, ¹³C, and ¹⁸O incubations periods. Mixed layer averaged float O₂ data for station 6 is shown in Supporting Information S1 since it was retrieved about 2 months prior to sampling at station 6. Note that a clear diurnal cycle was not observed at Stn 4 in the highly dynamic transition zone region.

Figure 3. Time series of mixed layer averaged and underway POC-scaled particle beam attenuation. Shaded gray areas denote nighttime periods. The dashed vertical lines mark the period used for calculation of production and respiration rates at each station (same limits as in Figure 2). Note that a clear diurnal cycle was not observed at Stn 4 in the highly dynamic transition zone region.

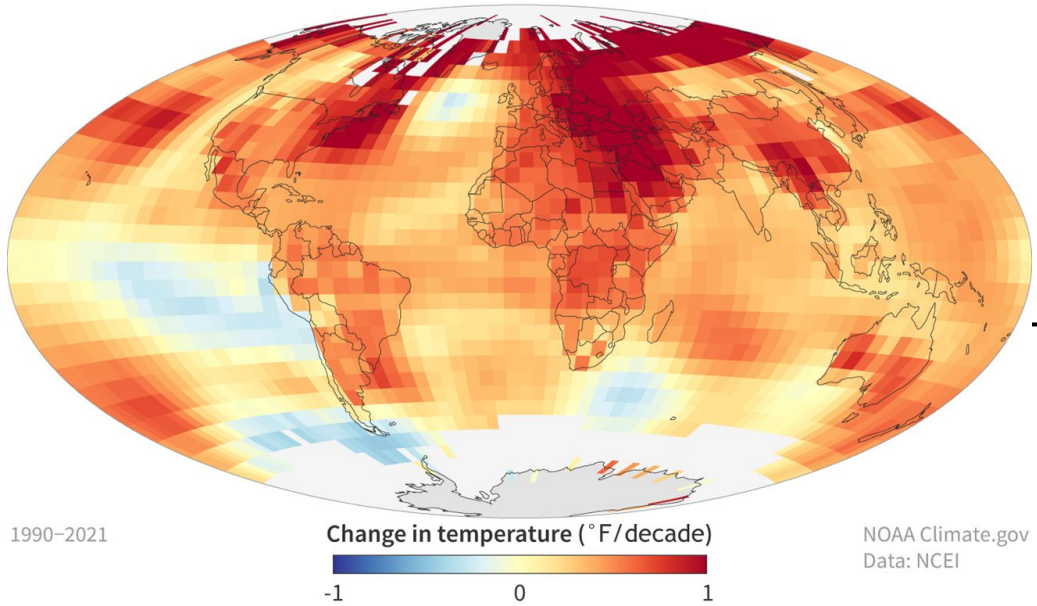
Why should we care about Underway Measurements?

Time and Space: Long Time Scales



Temperature measurements contributed to understanding “the blob”, where a persistent marine heatwave was a factor in contributing to an increase in whale entanglements off the West Coast. [Publication](#)

RECENT TEMPERATURE TRENDS (1990-2021)



UNDERSTANDING WHALE ENTANGLEMENTS OFF THE U.S. WEST COAST

Changes in Whale Presence & Abundance

- Recovering whale populations
- Humpback whales switched prey, found closer to shore

Changes in Whales' Prey

- Lower krill abundance off shelf break
- Switch to low abundance anchovies nearshore
- Humpback whales seek other prey further north

Changes in Ocean Conditions

- Persistent marine heat wave
- Massive bloom of toxic algae

Changes in Dungeness Crab Fishery

- Harmful algal bloom delayed opening of fishery in 2016
- More crab fishing gear when whale concentrations were high

Management & Mitigation

Fishery management coastwide could ask these following questions related to entanglement before/during seasons and take actions as a result.

- Are there delays in the fishing season or other factors that may lead to higher fishing effort when whales are on the fishing grounds?
- Does the distribution of krill and forage fish on fishing grounds suggest an increased risk of fisheries interactions with whales?
- Are there known or expected high concentrations of whales on the fishing grounds?
- Are there recent higher numbers of whale entanglements in the fishery or nearby?

For more information: https://www.westcoast.fisheries.noaa.gov/protected_species/marine_mammals/fisheries_interactions.html

400% increase of confirmed whale entanglements

Record increases in whale entanglements in recent years. Confirmed whale entanglements on the WA, OR, CA coast increased 400% to a historic high of 50 in 2015, from an average of 10 per year pre-2014.

While many entanglements in recent years have been reported in Central CA, we know at least some of these entanglements occurred elsewhere along the West Coast.

Fishing Gear

Most of the whale entanglements are due to unknown types of fishing gear; of the fishing gear that we can identify, trap/pot fisheries are the primary source.

Gear from the commercial Dungeness crab fishery, the largest trap fishery off the West Coast, has the highest number of confirmed entanglement reports.

NOAA FISHERIES

The global average temperature in most locations is warming, sea surface temperature data collected from 1990 to 2021 across the globe has provided us with evidence that our climate is changing. [Publication](#)



Interactive Poll #1

Scan QR Code

or

Respond to poll here:

Pollev.com/katiewatkinsbrandt709

1. What is your experience/comfort level with flowthrough systems and sensors?
2. What is your biggest concern with flowthrough systems?
3. What issues have you experienced with flowthrough systems?
4. Do you conduct any field verification and/or field calibration on flowthrough sensors?



Interactive Poll #1

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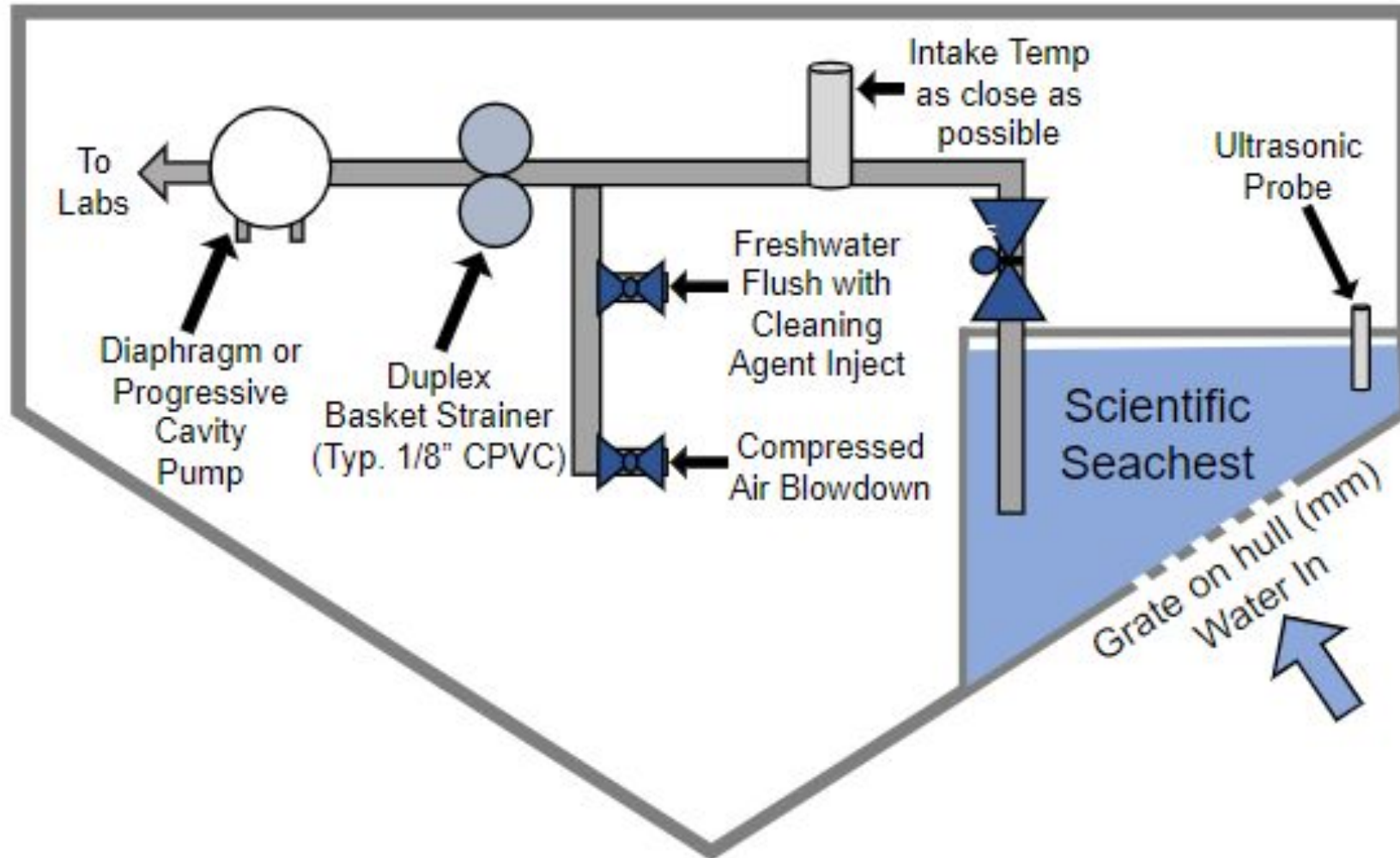
Respond to poll here:

[PollEv.com/katiewatkinsbrandt709](https://www.pollEv.com/katiewatkinsbrandt709)

1. What kind of science seawater pumps does your ship have?
2. What kind of science seawater piping does your ship have?
3. Does the ship regularly clean the scientific seawater system piping?



Flowthrough System: *Crash Course on Science Seawater System Design*



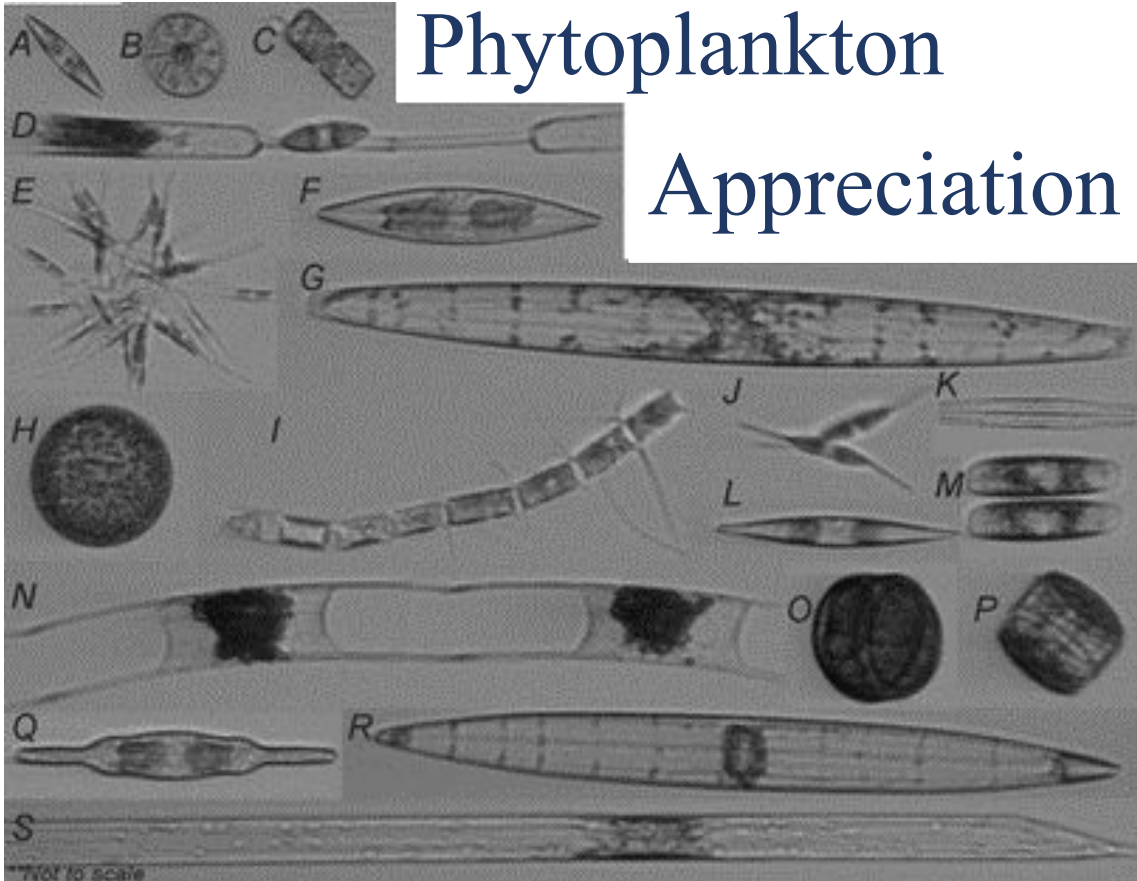
Knowing your system is the first step to ensuring quality data!

Considerations:

- Intake/s Depth
- Intake/s Location
- Seachest coating and/or cleaning capabilities
- Intake Temperature
- Piping and Insulation
- Cleaning mechanisms
- Basket strainers, value of duplex
- Pumps...shift from impeller

Phytoplankton

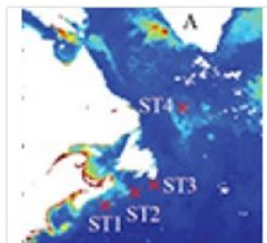
Appreciation



Katie's Soapbox Moment...

- Take a deep breath
- CO_2 to O_2
- “Particles”
- Type of pump matters, impeller not great for particle integrity
 - If possible, work to integrate change to diaphragm (\$) or progressive cavity (\$\$\$) pumps

Optics Express Vol. 24, Issue 18, pp. 20703-20715 (2016) • <https://doi.org/10.1364/OE.24.020703>



Characterizing the phytoplankton soup: pump and plumbing effects on the particle assemblage in underway optical seawater systems

Ivona Cetinić, Nicole Poulton, and Wayne H. Slade

[Author Information](#) [Find other works by these authors](#)

Uncontaminated Science Seawater System Maintenance

Cleaning cycle for scientific seawater system? How often should we run a cleaning cycle?

Work with the Engineers to flush the seachest and science seawater pipes with bleach at *regular intervals*

Regular intervals = depends on ship and where you are sailing, bleach cleaning effective for 45 days following treatment*

Is bleach the right treatment?

Freshwater flush after every cruise, jury out on value of either keeping freshwater in science seawater pipes or drain and dry.

[Full
Article](#)

GEOPHYSICAL RESEARCH LETTERS, VOL. 37, L01601, doi:10.1029/2009GL040423, 2010

Evidence of O₂ consumption in underway seawater lines: Implications for air-sea O₂ and CO₂ fluxes

Lauren W. Juranek,¹ Roberta C. Hamme,² Jan Kaiser,³ Rik Wanninkhof,⁴
and Paul D. Quay⁵



Crash Course on Water Wall Design

- Know your system and sensors
 - To Debubble or Not to Debubble?
 - Order of Operations
 - Sensor Orientation
 - Flow Rate
- Tubing and Fittings
- Other Tips and Tricks

Flowthrough System: Sensors, Maintenance, and Cal/Val Practices

Supporting infrastructure *briefly* discussed today:

- Debubbler
- Flowmeter

Sensor Summary Table:

- Thermosalinograph
- Single Channel Fluorometer
- Multi-Channel Fluorometer/Scatterometer
- Transmissometer
- Dissolved O₂
- pH
- pCO₂

Debubbler

Vortex debubbler removes bubbles from sensor stream. Available in multiple sizes depending on required flow rate, most common:

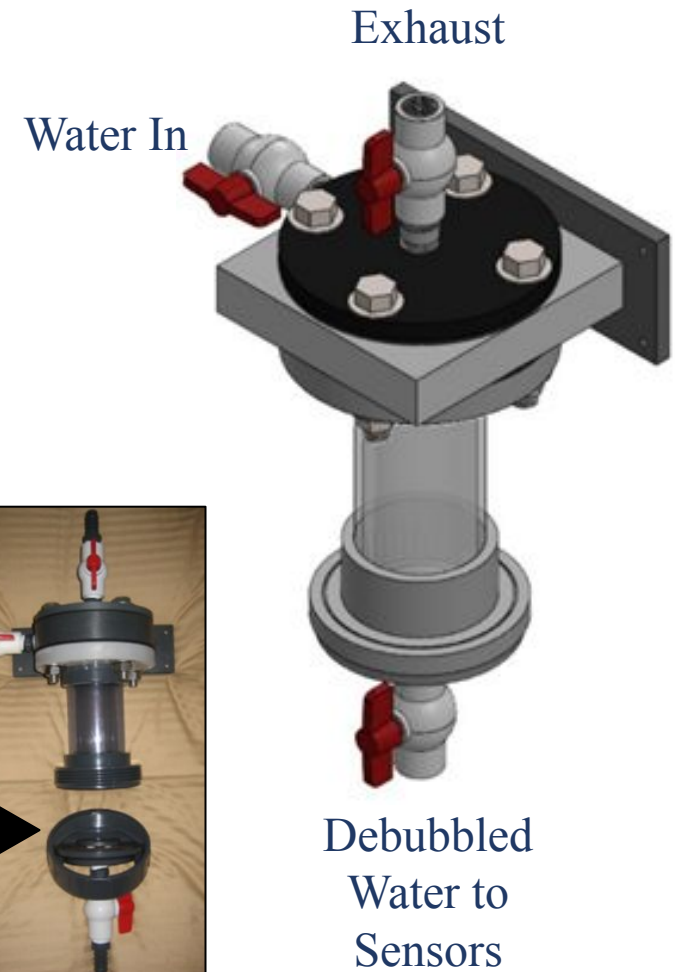
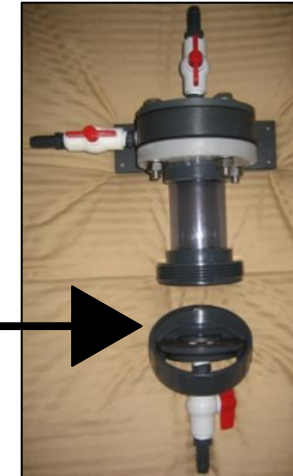
2" at 9-12 L/min

3" at 18-24 L/min

Consider 25% exhaust in flow requirements

Maintenance:

- Add velcro neoprene or other black fabric to cover cylinder, reduce biofouling and insulate
- Bottom locking ring easy to remove for cleaning
- Cleaning frequency depends on operating environment but biofilms may build up without cylinder visually appearing dirty, add to end of cruise sensor cleaning practices



Flowmeter and Flow Rates

Flowmeters measure water flow within a system and are critical to monitoring flow and can be used to measure residence times within a system.

Various types available, most commonly used:

- Paddlewheel: [Omega FPR Series](#) Low cost (~\$400), Accuracy $\pm 1\%$, typically FPR301 (0.27 to 19 L/min)
- Electromagnetic (magmeter): Higher cost (~\$1-3K), Accuracy ± 0.5 to 2% , main advantage no moving parts

Flowthrough system general flow recommendation 2 to 10L/min¹

¹Great Reference for Best Practices Flowthrough Optical Data:

<https://ioccg.org/wp-content/uploads/2019/11/inline-protocols-4.0-nov2019.pdf>

Sensor Summary

Each sensor has independent cleaning requirements, refer to best practices or SOP's.
PSA: Use lens paper only on optical faces, KimWipes are not good enough!

Sensor	Model/s	Recommended Factory Cal	To Debubble or to not Debubble?	Ideal Flow Rate	Supporting Measurements	Field Verification and/or Calibration Procedure/s
Thermosalinograph	SBE-45, SBE-21	Annual	Debubble	SBE-45: 0.6 to 1.8 L/min SBE-21: 1 L/sec	None	In-situ verification, Comparison to neighboring thermometers and conductivity sensors, Discrete salts sample collection
Intake Thermometer	SBE-38	Annual	Agnostic	None Provided	None	In-situ verification, Comparison to neighboring thermometers
Combination Fluorometer/ Scatterometer	Varied 3 Scattering/ Fluorescence	Annual	Debubble	0.8 to 2.4 L/min, higher better for decreased residence time	None	Dark counts, Fluorescence full-scale verification (when applicable), Discrete sample collection for pigments, Comparison to neighboring fluorometers
Fluorometer	WETStar, Turner 10-AU: Time to Phase Out!	Annual	Debubble	0.6 to 1.8 L/min	None	Dark counts, Fluorescence full-scale verification, Discrete sample collection for chlorophyll, Comparison to neighboring fluorometers
Transmissometer	C-STAR	Annual	Debubble	0.8 to 1.8 L/min	None	Clean water offsets, Dark, air and reference counts, Comparison to neighboring transmissometers
pH	SeaFET V2, Durafet III	Annual	Debubble	0.6 to 1.8 L/min	Temperature, Salinity and Pressure	Discrete pH sample collection, Comparison to neighboring pH sensors
Dissolved Oxygen	SBE-43, Aanderaa 4330	Every 6 to 12 months	Debubble	1.2 to 2.4 L/min	Temperature and Salinity	Discrete Winkler sample collection, Comparison to neighboring oxygen sensors, In-situ calibration for SOC adjustment (discrete samples or neighboring sensor), In-Air Tests
pCO ₂	GO-8050/8060, LDEO, AS-P3	None, in-situ	Don't Debubble	Varies depending on sensor	Temperature, Salinity and Pressure	In-situ calibration with certified standards, Discrete samples of TCO ₂ , pH, and/or DIC

To Debubble or Not to Debubble?

- Rule of thumb, if it uses light it's right to debubble (all optical), if it measures gas then pass ($p\text{CO}_2$)
- Others: TSG, O_2 , and SeaFET V2 pH debubble to reduce noise in data

Bubbles are optics arch nemesis, when possible always push bubbles up and out with water in through the bottom and out through the top, create the path of least resistance

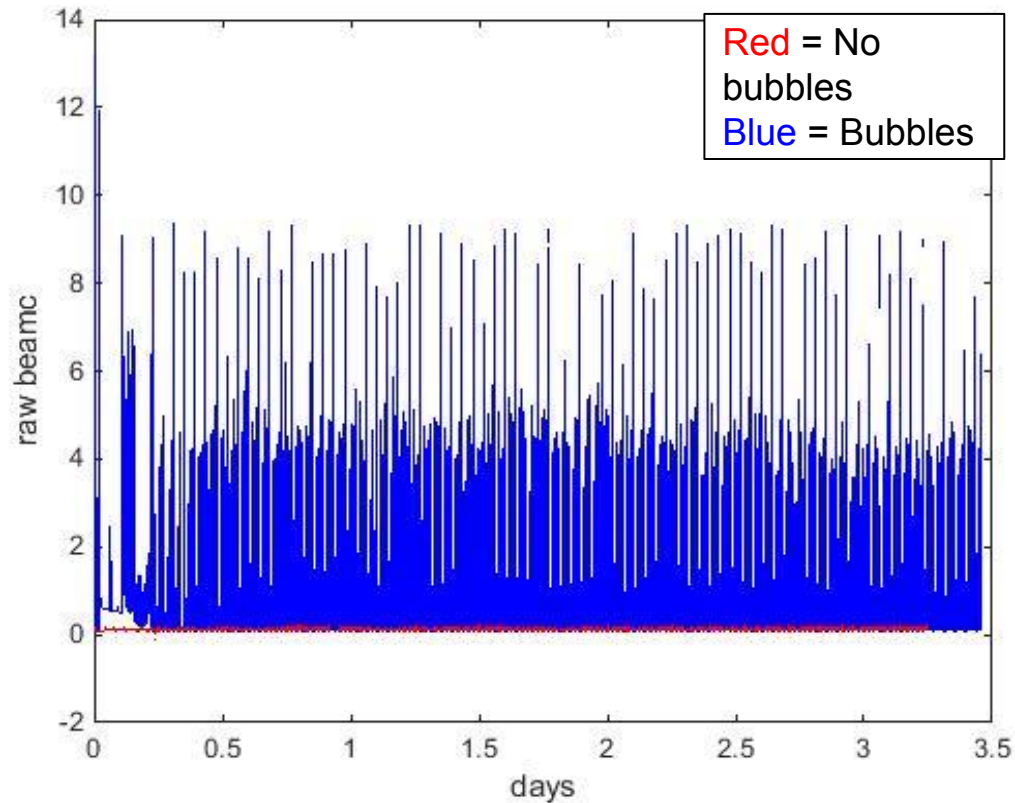
Other trouble with the bubble techniques:

- Backpressure downstream of sensors can be your friend and so can slightly higher flow rates
- Don't over tighten your tubing connections, overtightening hose clamps can introduce air into the stream, also check connections to ensure a seal (C-Star sleeves/faulty O-rings)
- Degassing Y at high point with valve to release air (air bleed)

What does noisy data due to bubbles look like?

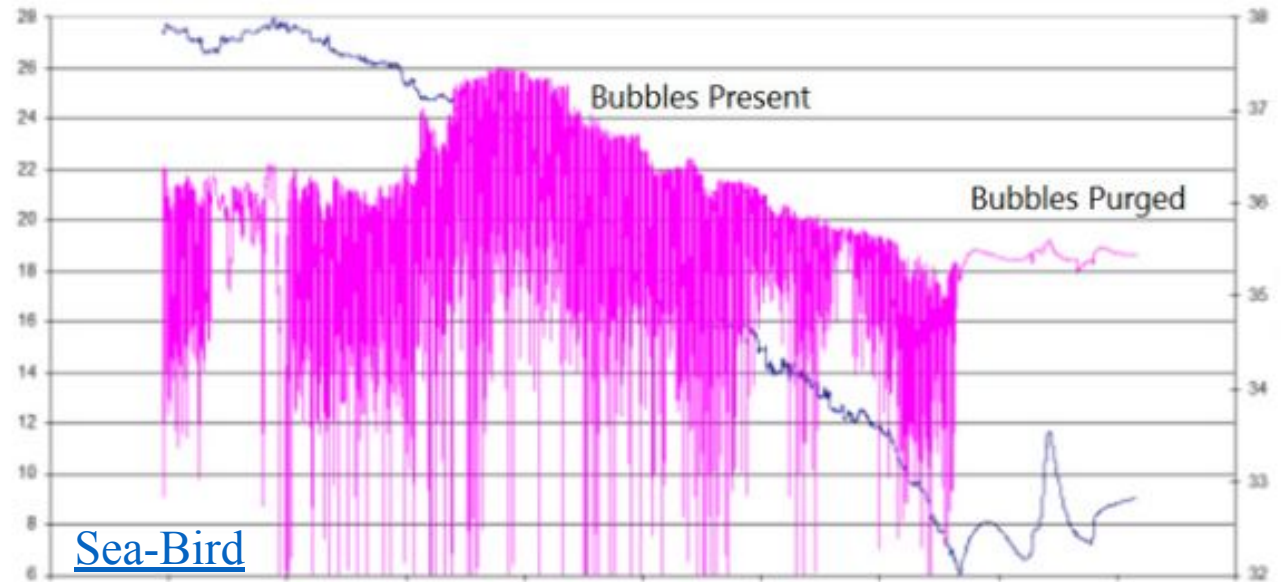
Example: C-STAR

Pretty typical bubble response for all optical sensors



Example: Conductivity Sensor

Pink shows when bubbles present (spikes typically display lower values) and when bubble purged



Tubing and Fittings

- Always maintain a full spare set of sensor tubing to easily swap after every cruise or as needed, do a check by inserting kimwipe into the tubing, see funk then replace
- Minimize tubing lengths but take caution to not create any vertical loops or tight bends in tubing
- Go dark, opaque tubing can help reduce biofouling
- Use quick connect fittings with check valves, where possible, to quickly remove tubing to service sensors
- Tubing type: semi rigid for quick connects like PEX OR Tygon R6303, Excelon 59062, Nalgene™ 180 for barb fittings
- Use Bleach, RBS™ 35 or TERGITOL™ to clean tubing, soak in solution overnight and rinse well with freshwater
- Note cleaning of tubing should not be done in-line, not all sensors are compatible with cleaning products

Order of Operations and Sensor Orientation

Active vs Passive Sensors:

Active: Sensors that may alter the stream and affect the measurements downstream (reagents, light), for fluorimeters think ms to sec

Passive: Sensors that do not affect the measurements downstream (thermometer)

Sensor Orientation:

- Sometimes it matters, when at all possible mount sensor so water goes in through the bottom and out through the top
- Pay attention to flow path

Other Tips and Tricks

Light contamination: Pay attention to potential sources of light contamination that could affect your measurements or promote biofouling

Filtered signals for measurement of “particles”

Flowthrough Wall Design (materials/mounts):

- Materials and design to promote ease of maintenance and flexibility to mount (starboard, threaded inserts, etc.)
- Marine Tech 3-D printing repository for sensor mounts
- Flexibility in manifold design for users to easily plug into, union fittings are great

Interactive Poll #2



Scan QR Code

or

Respond to poll here:

Pollev.com/katiawatkinsbrandt709

1. What would you like to see included in the general flowthrough best practices document? You can vote on the different ideas submitted.
2. How would you like to see documents like this get shared to the community?
3. What is your affiliation and position (Tech, Engineer, etc.)?
4. Are you interested in participating in this working group? If yes, please include your email.

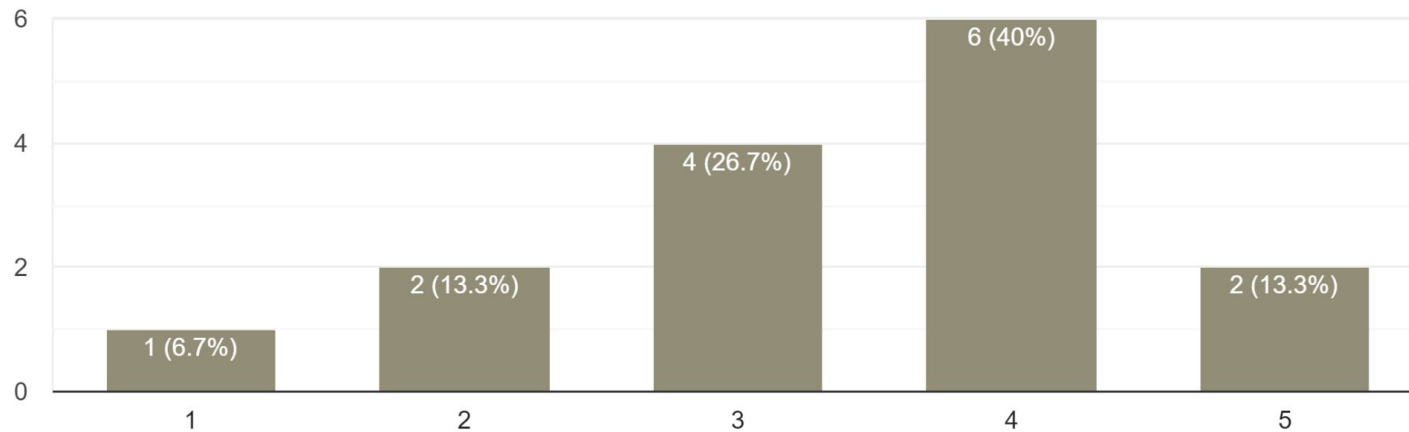
Discussion



WWWW Survey Results: Flowthrough Systems

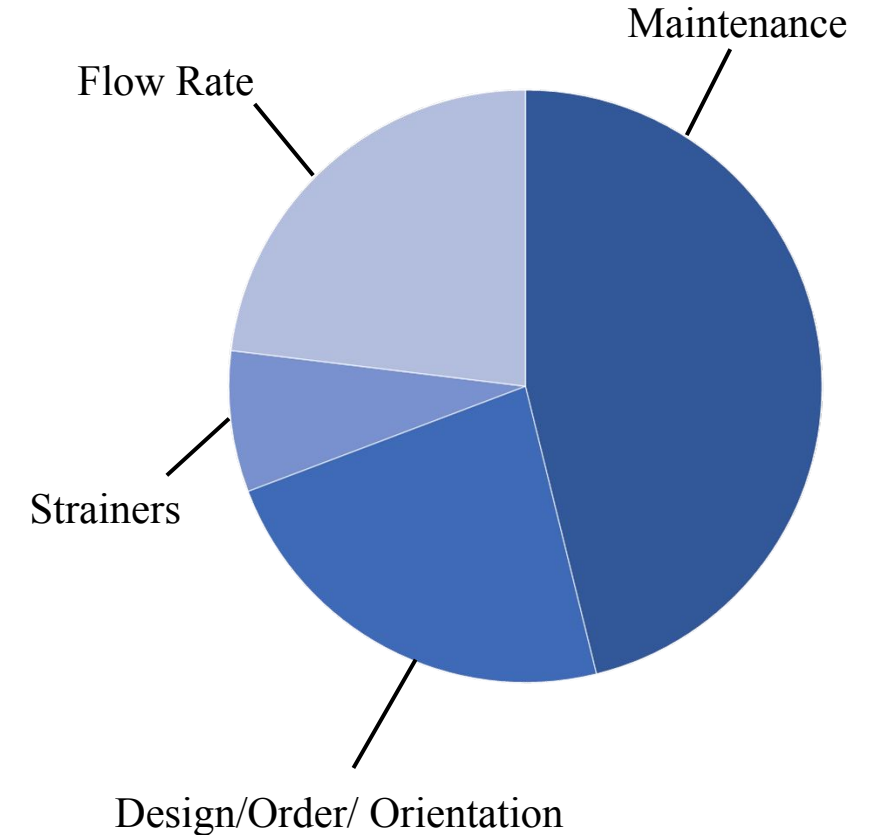
What is your experience/comfort level with flow-through systems and sensors?

15 responses



Note that 1= uncomfortable/little experience to 5 = very comfortable/experienced

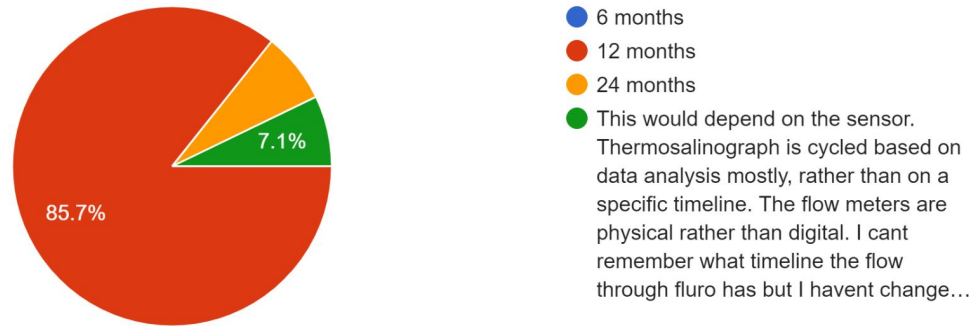
Challenges



Survey Results: Calibration and Verification

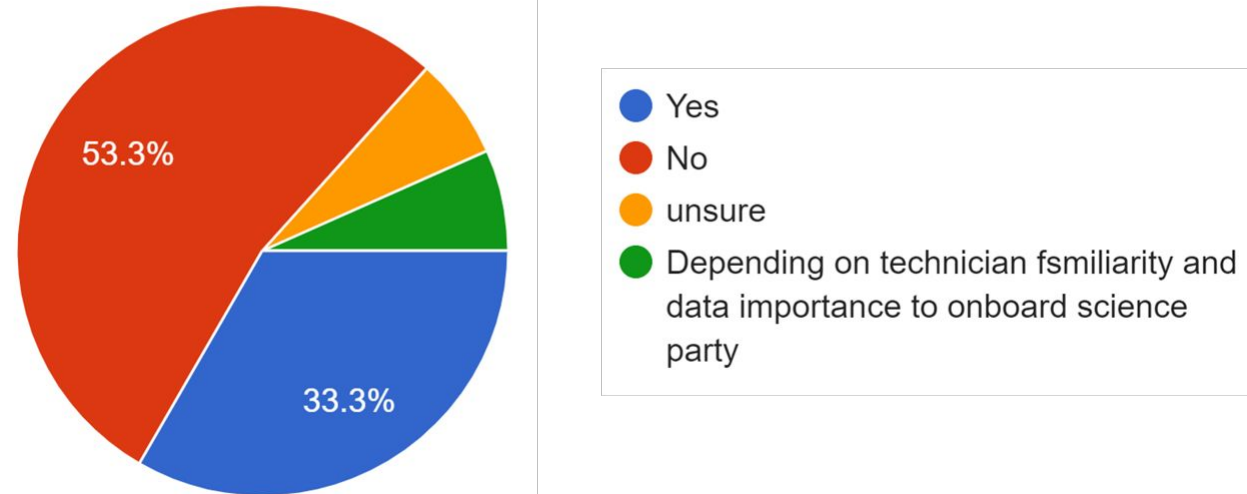
What is your typical calibration timeline for Flowthrough sensors?

14 responses



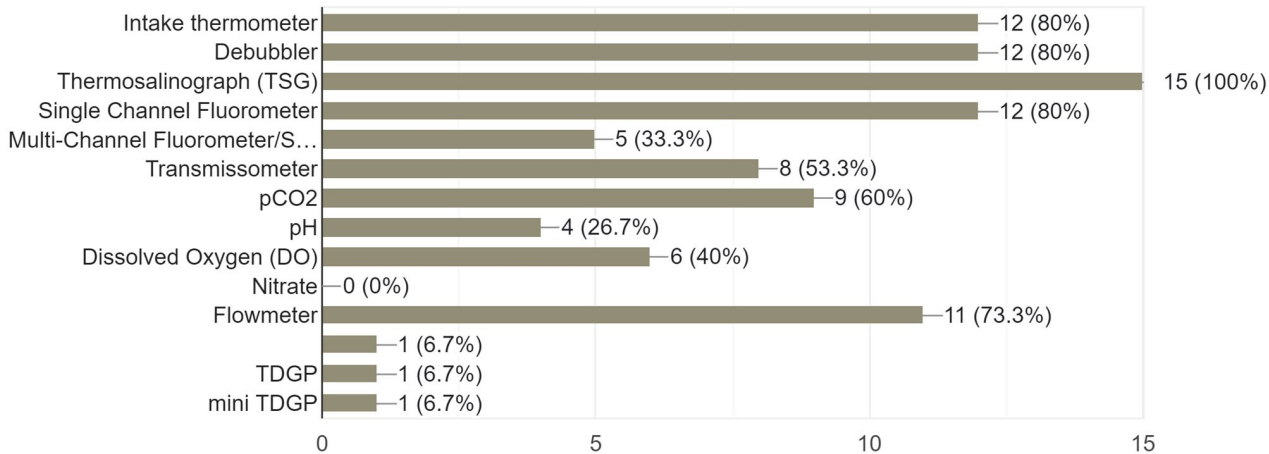
Do you conduct any field verification and/or field calibrations on MET or Flowthrough sensors?

15 responses



What Flowthrough sensors are part of your ship's underway systems? (check all that apply)

15 responses



If Yes, what?

- Regular bottle samples for salinity, pH, regular check on inline DO against handheld sensor
- Field calibration on flowthrough Transmissometer and ECO Fluorometer
- We sometimes do field calibrations of the Transmissometer